



72/230A	Axle Block & Alloy Ring Assembly
72/232	Axle Main Shaft
72/234	Wheel Driver - 18mm Square
72/236	M6 x 22mm Alloy Studding
90/208	Ballrace 8 x 16 x 5mm
91/208	'E' Clip - 8mm Shaft
95/206	M5 x 6mm Grub Screw
95/230	M5 x 30mm Socket Cap Screw
96/200	M6 Nylock Nut

- 1). Push both ball races into the axle block moulding.
- 2). Apply thread locking compound to the M6 alloy stud and screw into the front axle.
- 3). Slide the front axle through the bearings, and fit the 'E' clip to the inboard end.
- 4). Fit the wheel driver to the shaft, securing with the grub screw to ensure a small amount of end float. Tighten well.
- 5). Fit to front suspension with the M5x30mm socket cap headed bolts.

