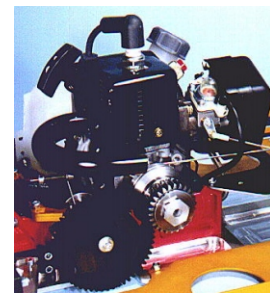


## 73/100 Engine Mounting & Clutch Assembly Instructions - Sheet 16



73/218	Clutch Shaft Adapter - Zenoah
73/219A	Clutch Bell 26T + Bearing Assembly
73/220	Flywheel + Pin Assembly
73/221	Ramp for Flywheel
73/222	Clutch Weight
73/223	Brace Plate for Clutch Shoe
73/224	Clutch Shoe
73/225	Clutch Spring Adjusting Nut
73/226	Clutch Front Nut
73/228	Clutch Thrust Plate
73/230	Disc Spring for Clutch
95/212	M5x12mm Socket Cap Screw - Engine
96/215	M6x15mm Socket Cap Screw - Adapter

- 1). Assemble the components as shown in exploded diagram.
- 2). Use mild thread locking compound on spring adjusting nut.
- 3). Ensure spring washers seat properly and are installed as per diagram. Start by fully tightening nut and backing of half a turn. Early engagement can be obtained by undoing the nut one flat of the nut at a time.
- 4). Ensure that the taper in the back of the clutch and on the engine crankshaft are clean, and tighten clutch assembly on to the engine.
- 5). Lightly grease roller race. This should be regreased after every day of racing.
- 6). Finally fit clutch bell and thrust plate and nut. Fully tighten.
- 7). Fit engine to side plate and chassis using 4 off M5 x 12 screws.
- 8). Fit manifold to engine with remaining screws.



Note 3 springs

