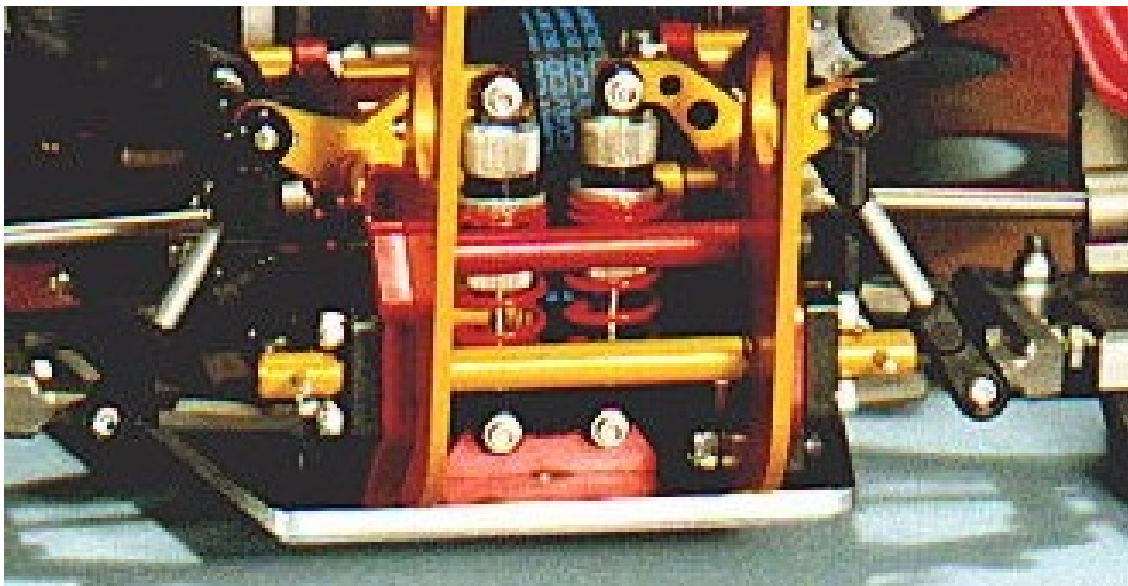


76/104 Rear Anti Roll Bar Assembly Instructions - Sheet 14



- 76/240 Main Bar - Anti Roll Bar
- 76/241 Anti Roll Bar Wires
- 76/242 Ball Adapter 5mm
- 76/243 Bush Moulding - Main Bar
- 76/244 Ball 5mm Ended M3 Screw
- 76/245 Spacer Washer Black
- 76/246 Trunnion Moulding - 5mm Ball
- 91/208 'E' Clip for 8mm Shaft
- 93/204 M3 x 4mm Grub Screw
- 93/215 M3 x 16mm Grub Screw
- 94/206 M4 x 6mm Grub Screw
- 94/212 M4 x 12mm Socket Cap Screw

1). Pass main bar through one side plate and body mount plate, fit 'E' clip to groove before passing through other side. Then fit other 'E' clip.

- 2). Fit bush mouldings to ends of main bar and side plates. Ensure bar rotates freely.
- 3). Fix Ball adapters to one end of both wires with M3 short grub screws and thread locking compound.
- 4). Slide wires with ball, through main bar so that 10mm projects out other side. Fix with M4 grub screws.
- 5). Fit the ball ended M3 screws and black washers to outer holes on bellcranks.
- 6). Take 2 trunnion mouldings and link them with the long M3 grub screw. Set the ball centres to 39mm. Repeat for other side.
- 7). Pop ball links onto wire adapters and bellcrank balls.
- 8). When car is fully built and set up, ball links length should be checked that they do not tweak the suspension.

